## FIRST AMONG EQUALS

The Protos is unusual due to its fast prototyping stages. It's almost as if the first production model leapt straight off the screen, as Jon Lawson finds out

## THE DEVELOPMENT STORY of

the Protos railcar started in early 2005, when German train builder Fahrzeugtechnik Dessau got in

touch with Berlin-based IFS Design. The brief for IFS was ambitious: As well as designing the exterior, a stylish and flexible interior had to be created all within a strict timeframe. IFS designer Andreas Bell explains: "The theory behind the brief was that the train should be able to fulfil many different customer's requirements. With this in mind, everything had to be modular, both inside and out." Above the flat-floor foundation, everything is split into easily removable sections, even the roof modules.

The IFS designers start their projects in the traditional way, with a good idea and a blank sheet of paper. "It's always best to begin by doing these things by hand. Then, as soon as an idea is born, we get it into 2D and 3D computer design tools and the collaborative process can begin. Usability, functionality and formal quality are as essential as materials, colours, lighting and atmosphere. All together they take on shape in parallel," confirms Bell.

At this early stage, IFS sent its initial creations over to the manufacturer for comments. FTD Dessau was involved in every step of the design process, a philosophy that reduces the risk of manufacturing difficulties in the crucial last stages.

Next came the 3D models prepared by IFS and its supplying companies (for example, the entire interior decoration system was developed and manufactured by Bernhard Wissmann GmbH, of Schermbeck, Germany). Once the information was ready, it was sent to FTD Dessau, which by this stage was starting to consider production practicalities like the shape of press tools and how the panels would be fitted together.

Bell notes: "It all happened in parallel. We had great communication between design and engineering. They explained to us the hard engineering facts and we learned to accept them and work with them, but they listened very carefully to us about the design side. This was a very positive experience for us, definitely creating a progressive work environment for everyone involved."

The 3D models enabled the designers to render and animate the future design in a photorealistic and lively way for a better evaluation of design decisions, and for a more detailed liaison with the customer and the suppliers.

Due to modern design and engineering tools, a virtual process of stress analysis, finite element testing, quality control and structural and weight evaluation took place in Dessau. Together with the Technical University of Berlin, the crash worthiness of the Protos was assured before anything was physically built.

"As a result of those complex testing methods, necessary design alterations were then conducted by IFS in order to keep the overall product quality consistent," adds Bell.

Unusually for a project of this size, no complete interior mock-ups were created. Due to the compressed timescale (18 months for both design and engineering), there was only scope to construct partial mock-ups, to create, for example, the driver's space for ergonomics checks.

Both companies have taken the view that the first 1:1 scale prototype is actually the finished train itself - a risky philosophy but one Bell was confident about: "The standards of design and engineering software nowadays are so well developed, it allowed us to get very close to real prototypes on screen. Yet for many different partial sections, in particular the interior, we evaluated our design solutions with 1:1 scale settings to proof crucial ergonomic factors before freezing the design. The Bernhard Wissmann GmbH-delivered 1:1 scale real material models of each











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